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Date: Thursday, 7/19/2007 2:30:06 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206L AFT X-TUBE
Job Number	: 33689		
Estimate Number	: 10973		
P.O. Number	:	Part Number	: D206667203
This Issue	: 7/19/2007 S.O. No. :	Drawing Number	: D206-667-243 REVB
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : LANDING GEAR	Drawing Revision	: B
Previous Run	: 33688	Material	:
Written By	:	Due Date	: 8/12/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>07.07.19</u>		
Comment	: Est Rev: 05.09.01 Add holes for compatibility with Bell Skidtubes KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D206-667-203 CHG002

07.07.31

2.0	D6004115	Crosstube material
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part number Description Batch

1 D6004-115 Crosstube

Check OD = 2.500"; ID = 1.800"

3.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
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Comment: MORI-SEIKI CNC LATHE LARGE

1-Fill tube with sand & install plugs DT8534 on both ends as per Folio FA089

2-Turn first side as per Folio FA089

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-243.

REFERENCE ONLY

4.0	QC1	INSPECT ALL DIM TO DIM SHEET
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Comment: INSPECT ALL DIM TO DIM SHEET